

# Keying kits



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Cylinders and padlocks are available in “SEMI-ASSEMBLED” or “UNASSEMBLED” version. In both cases pins, drivers, springs, keys and pin hole plugs are to be ordered separately:

- “SEMI - ASSEMBLED” “90”: (ready for keying)
- “ASSEMBLED” “91”: (completely unassembled)

In both cases, keys, pins, drivers, springs, pin hole plugs circlips, are to be ordered separately.

CYLINDERS	SEMI - ASSEMBLED			UNASSEMBLED			
	STANDARD	SP	TSP	STANDARD	SP	TSP	ASTRAL
Euro profile double cylinders	*	*	*	*	*		*
Euro profile single cylinders	*	*	*	*	*		*
Euro profile thumb turn cylinders	*	*	*	*	*		*
Rim cylinders, cam locks, furniture cylinders				*	*		*
Rim cylinder set				*	*		*
Hardened steel padlock cylinders					*		*

PADLOCKS	SEMI - ASSEMBLED		
	STANDARD	LIM	ASTRAL
22010-30, 22010-40	*		
22010-50, 22010-60	*	*	
22010-70	*		
22010-50			*
26510-70, 26510-77, 26510-94		*	

**When ordering specify hand of key-way for standard products write “1” in ninth position:**

**FOR INSTANCE**

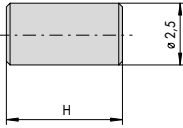
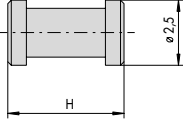
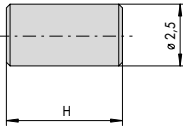
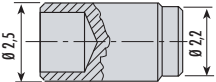
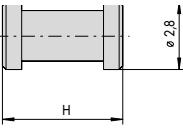
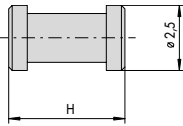
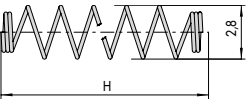
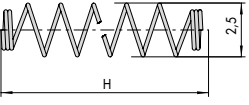
1.0G300.1.00.90 - 1.0G300.05.1.00.90: (semi-assembled cylinder with right hand key-way)

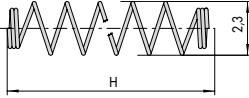
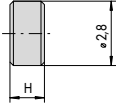
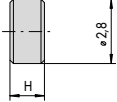
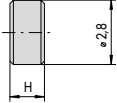
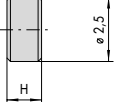
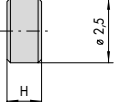


**When ordering specify profile number (see first 3 digit of key-code) for “SP” and “TSP” products.**

**FOR INSTANCE**

1.08815.05.0.00.90 key code 102:(semi-assembled “SP” cylinder with key-way 102)

Type	Description	Bitting	H	Kg Unit weight	Pieces	ITEM			
						Type	Dim.	Hand	Fin.
	<ul style="list-style-type: none"> <li>• Bronze pin for cylinders and padlocks with key item 00401, 01310, 01320, 01330</li> <li>• Key differ: 0.65 mm.</li> </ul>	1	5,20	0,305	1000	1	07551	01	0
		2	5,85	0,340	1000	1	07551	02	0
		3	6,50	0,370	1000	1	07551	03	0
		4	7,15	0,384	1000	1	07551	04	0
		5	7,80	0,430	1000	1	07551	05	0
		6	8,45	0,480	1000	1	07551	06	0
	<ul style="list-style-type: none"> <li>• Bronze pin for cylinders and padlocks with key item 00500 and 00450</li> <li>• Key differ: 0.5 mm.</li> </ul>		4,00	0,235	1000	1	07551	11	0
		1	4,50	0,250	1000	1	07551	12	0
		2	5,00	0,250	1000	1	07551	13	0
		3	5,50	0,315	1000	1	07551	14	0
		4	6,00	0,330	1000	1	07551	15	0
		5	6,50	0,365	1000	1	07551	16	0
		6	7,00	0,400	1000	1	07551	17	0
7	7,50	0,480	1000	1	07551	18	0		
	<ul style="list-style-type: none"> <li>• Bronze pin for C2000 cylinders with key item 01070</li> <li>• Key differ: 0.44 mm.</li> </ul>	1	5,20	0,305	1000	1	07551	01	0
		2	5,64	0,285	1000	1	07551	41	0
		3	6,07	0,330	1000	1	07551	42	0
		4	6,50	0,370	1000	1	07551	03	0
		5	6,94	0,365	1000	1	07551	43	0
		6	7,37	0,400	1000	1	07551	44	0
		7	7,80	0,430	1000	1	07551	05	0
		8	8,25	0,460	1000	1	07551	45	0
	<ul style="list-style-type: none"> <li>• Bronze pin for ASTRAL and ASIX cylinders with key item 1.00620.01.0, 1.00620.90.0, 1.00670.01.0</li> <li>• Key differ: 0.48 mm.</li> </ul>	1	5,05	0,255	1000	1	07551	71	0
		2	5,53	0,185	1000	1	07551	72	0
		3	6,01	0,290	1000	1	07551	73	0
		4	6,49	0,185	1000	1	07551	74	0
		5	6,97	0,185	1000	1	07551	75	0
		6	7,45	0,185	1000	1	07551	76	0
	<ul style="list-style-type: none"> <li>• Bronze pin for padlocks with key item 01410, 01420, 01425, 01430</li> <li>• Key differ: 0.65 mm.</li> </ul>	1	4,45	0,206	1000	1	07551	51	0
		2	5,10	0,250	1000	1	07551	52	0
		3	5,75	0,260	1000	1	07551	53	0
		4	6,40	0,300	1000	1	07551	54	0
		5	7,05	0,322	1000	1	07551	55	0
		6	7,70	0,350	1000	1	07551	56	0
	<ul style="list-style-type: none"> <li>• Bronze upper passive pin for ASTRAL cylinders</li> </ul>		5,80	0,241	1000	1	07551	79	0
	<ul style="list-style-type: none"> <li>• Brass driver for cylinders and padlocks with key item 00401, 00450, 00500, 01310, 01320, 01330, 01070</li> </ul>		3,00	0,295	1000	1	07552	01	0
			4,00	0,226	1000	1	07552	02	0
			5,00	0,305	1000	1	07552	03	0

Type	Description	Bitting	H	Unit weight Kg	Pieces	ITEM			
						Type	Dim.	Hand	Fin.
	<ul style="list-style-type: none"> <li>Brass driver for cylinders and padlocks with key item 01410, 01420, 01425, 01430</li> </ul>	3,85	0,215	1000	1	07552	51	0	
	<ul style="list-style-type: none"> <li>Mushroom brass driver for ASTRAL cylinders with key item 1.00620.01.0, 1.00620.90.0</li> </ul>	1	8,00	0,410	1000	1	07552	71	0
		2	7,50	0,410	1000	1	07552	72	0
		3	7,00	0,410	1000	1	07552	73	0
		4	6,50	0,410	1000	1	07552	74	0
		5	6,00	0,410	1000	1	07552	75	0
	<ul style="list-style-type: none"> <li>Brass driver for ASTRAL and ASIX cylinders with key item 1.00620.01.0, 1.00620.90.0, 1.00670.01.0</li> </ul>	6	5,50	0,410	1000	1	07552	76	0
	<ul style="list-style-type: none"> <li>Brass driver for ASTRAL and ASIX rim cylinders with key item 1.00620.01.0, 1.00620.90.0, 1.00670.01.0</li> </ul>	1	5,50	0,410	1000	1	07552	81	0
		2	0,00	0,410	1000	1	07552	82	0
		3	4,50	0,410	1000	1	07552	83	0
		4	3,95	0,410	1000	1	07552	84	0
		5	3,30	0,410	1000	1	07552	85	0
		6	2,65	0,410	1000	1	07552	86	0
	<ul style="list-style-type: none"> <li>Mushroom brass driver for cylinders and padlocks with key item 00401, 00450, 00500, 01310, 01320, 01330, 01070</li> </ul>	3,00	0,255	1000	1	07553	01	0	
		4,00	0,212	1000	1	07553	02	0	
		5,00	0,228	1000	1	07553	03	0	
	<ul style="list-style-type: none"> <li>Mushroom brass driver for cylinders and padlocks with key item 01410, 01420, 01425, 01430</li> </ul>	3,85	0,170	1000	1	07553	51	0	
	<ul style="list-style-type: none"> <li>Brass spring for cylinders series 02500 and 02559</li> </ul>	13,50	0,095	1000	1	07554	01	0	
	<ul style="list-style-type: none"> <li>Brass spring for cylinders series 02550 and 02552</li> </ul>	10,50	0,080	1000	1	07554	02	0	
	<ul style="list-style-type: none"> <li>Brass spring for: Cylinders series C2000, 08300, 08700, 08800 Padlocks item 1.22010.50/60 and 1.26010.50/60</li> </ul>	15,50	0,094	1000	1	07554	03	0	
	<ul style="list-style-type: none"> <li>Brass spring for cylinders series 07573</li> </ul>	10,70	0,102	1000	1	07554	05	0	
	<ul style="list-style-type: none"> <li>Brass spring for padlocks item 1.22010.30/40</li> </ul>	9,00	0,080	1000	1	07554	51	0	

Type	Description	Bitting	H	Kg Unit weight	Pieces	ITEM				
						Type	Dim.	Hand	Fin.	Pers.
	• Bronze spring for ASTRAL SIGILLO cylinders	9,50	0,078	1000	1	07554	71	0		
	• Brass spring for ASTRAL and ASIX cylinders	12,00	0,065	1000	1	07554	72	0		
	• Bronze spring for ASTRAL and ASIX cylinders	10,00	0,102	1000	1	07554	73	0		
	• Steel spring for snap resistant cylinders	9,50	0,078	1000	1	07554	91	0		
	• Steel spring for mortise cylinders	12,00	0,065	1000	1	07554	92	0		
	• Brass master pin for cylinders and padlocks with key item 00401, 01310, 01320, 01330, 01070	1	0,55	0,070	1000	1	07555	01	0	
	• Key differ: 0.65 mm.	2	1,20	0,100	1000	1	07555	02	0	
		3	1,85	0,145	1000	1	07555	03	0	
		4	2,50	0,177	1000	1	07555	04	0	
		5	3,15	0,213	1000	1	07555	05	0	
	• Additional brass master pin for complex systems with key item 00401, 01310, 01320, 01330, 01070	1	0,65	0,078	1000	1	07555	11	0	
	• Key differ: 0.65 mm.	2	1,30	0,100	1000	1	07555	12	0	
		3	1,95	0,145	1000	1	07555	13	0	
		4	2,65	0,175	1000	1	07555	14	0	
	• Brass master pin for cylinders and padlocks with key item 00450, 00500	2	1,00	0,095	1000	1	07555	21	0	
	• Key differ: 0.5 mm.	3	1,50	0,120	1000	1	07555	22	0	
		4	2,00	0,130	1000	1	07555	23	0	
		5	2,50	0,185	1000	1	07555	24	0	
		6	3,00	0,170	1000	1	07555	25	0	
		7	3,50	0,230	1000	1	07555	26	0	
		• Additional brass master pin for complex systems with cylinder ASTRAL and ASIX	2	0,96	0,078	1000	1	07555	31	0
• Key differ: 0.48 mm.		3	1,44	0,078	1000	1	07555	32	0	
	• Brass master pin for cylinders ASTRAL and ASIX	2	0,88	0,213	1000	1	07555	33	0	
	• Key differ: 0.48 mm.	3	1,36	0,213	1000	1	07555	34	0	
		4	1,84	0,213	1000	1	07555	35	0	
		5	2,32	0,213	1000	1	07555	36	0	
		• Brass master pin for cylinders and padlocks with key item 01410, 01420, 01425, 01430	1	0,55	0,067	1000	1	07555	51	0
• Key differ: 0.65 mm.		2	1,20	0,095	1000	1	07555	52	0	
		3	1,85	0,125	1000	1	07555	53	0	
		4	2,50	0,153	1000	1	07555	54	0	
		5	3,15	0,170	1000	1	07555	55	0	
	• Additional brass master pin for complex systems with key item 01410, 01420, 01425, 01430	1	0,65	0,073	1000	1	07555	61	0	
	• Key differ: 0.65 mm.	2	1,30	0,097	1000	1	07555	62	0	
		3	1,95	0,121	1000	1	07555	63	0	
		4	2,60	0,154	1000	1	07555	64	0	

Type	Description	Bitting	H	Unit weight Kg	Pieces	ITEM			
						Type	Dim.	Hand	Fin.
	• Brass plug retaining pin for padlocks item 1.22010.50.0	16,00	0,285	250	1	07556	01	0	
	• Brass plug retaining pin for padlocks item 1.22010.30.0	12,70	0,165	250	1	07556	51	0	
	• Brass plug retaining pin for padlocks item 1.22010.40.0	18,30	0,270	250	1	07556	52	0	
	• Brass pin hole plug for padlocks item 1.22010.50.0 and 26510	4,50	0,323	1000	1	07557	01	0	
	• Brass pin hole plug for padlocks item 1.22010.60.0	9,50	0,630	1000	1	07557	02	0	
	• Brass pin hole plug for cylinders series C2000, 08300, 08700, 08800	4,10	0,295	1000	1	07557	11	0	
	• Pin chamber plate for padlocks item 1.22010.30.0	0,188		250	1	07557	51	0	
	• Pin hole plug for padlocks item 1.22010.40.0	5,50	0,322	1000	1	07557	52	0	
	• Brass plug retaining circlip for rim cylinders	0,195		250	1	07558	01	0	
	• Brass plug retaining circlip for cylinders series C2000, 08310, 08710, 08815	0,275		250	1	07558	02	0	
	• Brass plug retaining circlip for cylinders series 07573	0,275		250	1	07558	03	0	
	• Steel ring for mortise cylinders	0,275		250	1	07558	05	0	
	• Stainless steel ball for SP and TSP cylinders	0,025		250	1	07562	01	0	
	• Hardened steel pin for cylinders and padlock with key item 00401 - 01310 - 01320 - 01330	1	5,20	0,220	1000	1	07571	01	0
	• Key differ: 0.65 mm.	2	5,85	0,265	1000	1	07571	02	0
		3	6,50	0,300	1000	1	07571	03	0
		4	7,15	0,335	1000	1	07571	04	0
		5	7,80	0,370	1000	1	07571	05	0
		6	8,45	0,400	1000	1	07571	06	0

Type	Description	Bitting	H	Unit weight 	Pieces 	ITEM				
						Type	Dim.	Hand	Fin.	Pers. Spec.
	<ul style="list-style-type: none"> <li>Hardened steel pin for cylinders and padlocks with key item 00450 and 00500</li> </ul>	4,00	0,400	1000	1	07571	11	0		
		1	4,50	0,400	1000	1	07571	12	0	
		2	5,00	0,400	1000	1	07571	13	0	
		3	5,50	0,295	1000	1	07571	14	0	
		4	6,00	0,400	1000	1	07571	15	0	
		5	6,50	0,400	1000	1	07571	16	0	
		6	7,00	0,400	1000	1	07571	17	0	
		7	7,50	0,400	1000	1	07571	18	0	
	<ul style="list-style-type: none"> <li>Hardened steel pin for C2000 cylinders a with key item 01070</li> <li>Key differ: 0.44 mm.</li> </ul>	1	5,20	0,220	1000	1	07571	01	0	
		2	5,64	0,220	1000	1	07571	41	0	
		3	6,07	0,265	1000	1	07571	42	0	
		4	6,50	0,300	1000	1	07571	03	0	
		5	6,94	0,300	1000	1	07571	43	0	
		6	7,37	0,335	1000	1	07571	44	0	
		7	7,80	0,370	1000	1	07571	05	0	
		8	8,25	0,435	1000	1	07571	45	0	
	<ul style="list-style-type: none"> <li>Hardened steel pin for ASTRAL and ASIX cylinders with key item 1.00600.01.0, 1.00620.01.0, 1.00620.90.0, 1.00670.01.0,</li> <li>Key differ: 0.48 mm.</li> </ul>	1	5,05	0,155	1000	1	07571	71	0	
		2	5,53	0,155	1000	1	07571	72	0	
		3	6,01	0,155	1000	1	07571	73	0	
		4	6,49	0,155	1000	1	07571	74	0	
		5	6,97	0,155	1000	1	07571	75	0	
		6	7,45	0,155	1000	1	07571	76	0	
	<ul style="list-style-type: none"> <li>Hardened steel driver for cylinders and padlocks with key item 00401, 00450, 00500, 01313, 01320, 01330</li> </ul>	2,50	0,235	1000	1	07572	01	0		
		3,50	0,235	1000	1	07572	02	0		
		5,00	0,272	1000	1	07572	03	0		
	<ul style="list-style-type: none"> <li>Steel driver for rim and various cylinders, ASTRAL and ASIX series</li> </ul>	1	5,50	0,380	1000	1	07572	71	0	
		2	5,00	0,380	1000	1	07572	72	0	
		3	4,50	0,380	1000	1	07572	73	0	
		4	3,95	0,380	1000	1	07572	74	0	
		5	3,30	0,380	1000	1	07572	75	0	
		6	2,65	0,380	1000	1	07572	76	0	
	<ul style="list-style-type: none"> <li>Steel driver for mortice-single cylinders</li> </ul>	1	8,00	0,410	1000	1	07572	81	0	
		2	7,50	0,410	1000	1	07572	82	0	
		3	7,00	0,410	1000	1	07572	83	0	
		4	6,50	0,410	1000	1	07572	84	0	
	<ul style="list-style-type: none"> <li>Steel driver for snap resistant cylinders</li> </ul>	1	7,00	0,410	1000	1	07572	83	0	
		2	6,50	0,410	1000	1	07572	84	0	
		3	6,00	0,410	1000	1	07572	85	0	
		4	5,50	0,410	1000	1	07572	88	0	
	<ul style="list-style-type: none"> <li>Steel driver for mortise single cylinders</li> </ul>	5-6	6,00	0,380	1000	1	07572	87	0	

Type	Description	Bitting	H	Unit weight Kg	Pieces	ITEM					
						Type	Dim.	Hand	Fin.	Pers.	Spec.
	<ul style="list-style-type: none"> <li>• Steel driver for snap resistant cylinders</li> </ul>	5-6	4,50	0,380	1000	1	07572	89	0		
	<ul style="list-style-type: none"> <li>• Hardened steel upper passive pin</li> </ul>			5,80	0,241	1000	1	07571	79	0	
	<ul style="list-style-type: none"> <li>• BKP steel driver assembly</li> </ul>	1	7,00	0,380	1000	1	07572	91	0		
		2-3	6,50	0,380	1000	1	07572	92	0		